## **RIB ACE® Wear Measurement Gauge**



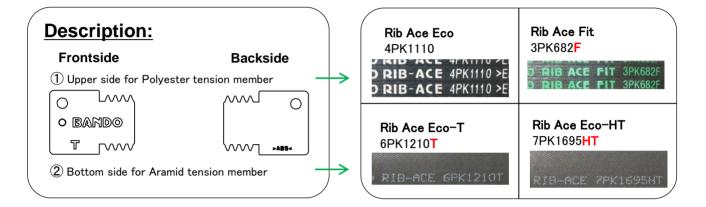


**Danger** 

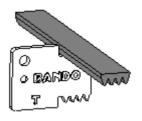
- 1. Make sure that the engine has stopped before you use the belt measuremet gauge.
  - Confirm that all pulleys have complitly stop moving.
  - Make sure to not start the engine during measuring.
- 2. During belt wear measurement:
  - -2.1 Take care to not hurt your fingers.
  - -2.2 Take care to not damege the belt.

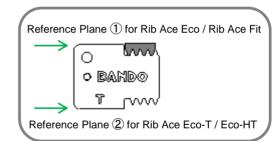
Warning. Please only measure the belt like described in this manual.

- 4. Please only use the gauge for belt measuring.
- 5. Please prevent shocks to not damage the measuring gauge.



## How to use:



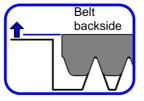


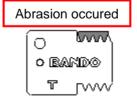
The belt can be measured at the stopped engine or at the removed belt. Always measure at the belt rib side. Determine the belt wear by measuring the height of the belt backside according the Reference Plane (1) or (2)

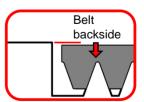
## **Evaluation criteria**

If the belt backside is lower than the Reference Plane, the belt has worn out. It is the indicate to change the belt. Please note that this measurement gauge was develop according the thickness of BANDO belt specification as reference.









《Belt Backside is higher than the reference Plane》

《Belt Backside is lower than the reference Plane》

Please make sure to use the correct Reference Plane: ① for Polyester Cord / ② for Aramid Cord. ⇒ wrong handling may return incorrect results